INSTALLATION

1. INSPECT V-RIBBED BELT TENSIONER ASSEMBLY
   (a) Check that nothing gets caught in the tensioner by turning it clockwise and counterclockwise. If a malfunction exists, replace the tensioner.

2. INSTALL FAN AND GENERATOR V BELT
   (a) While turning the belt tensioner counterclockwise, align the holes as shown, and then insert a bar of 6 mm (0.24 in.) into the holes to fix the belt tensioner.
   (b) Install the V-ribbed belt.
   (c) While turning the belt tensioner counterclockwise, remove the bar.
   (d) If it is hard to install the V-ribbed belt, perform the following procedure:
      (1) Put the V-ribbed belt on all parts except the P/S pump, as shown in the illustration.
      (2) While releasing the belt tension by turning the belt tensioner counterclockwise, put the V-ribbed belt on the P/S pump.
3. INSTALL NO. 1 ENGINE UNDER COVER SUB-ASSEMBLY
   (a) Install the No. 1 engine under cover with the 4 bolts. Torque: \( 29 \text{ N}^\text{m} \) (296 kgf\text{cm}, 21 ft.*\text{lbf})