REMOVAL

1. DISCHARGE FUEL SYSTEM PRESSURE  
   (See page FU-1)

2. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

3. REMOVE FRONT DOOR SCUFF PLATE LH (See page FU-42)

4. REMOVE REAR DOOR SCUFF PLATE LH (See page FU-42)

5. REMOVE REAR SEAT CUSHION ASSEMBLY LH (See page FU-42)

6. REMOVE REAR FLOOR SERVICE HOLE COVER (See page FU-42)

7. DISCONNECT FUEL TANK TO FILLER PIPE HOSE  
   (See page FU-43)

8. DISCONNECT FUEL TANK BREather TUBE SUB-ASSEMBLY (See page FU-44)

9. REMOVE NO.1 FUEL TANK PROTECTOR SUB-ASSEMBLY (See page FU-44)

10. DISCONNECT FUEL TANK MAIN TUBE AND FUEL TANK RETURN TUBE (See page FU-45)

11. REMOVE FUEL TANK VENT HOSE (See page FU-45)

12. REMOVE FUEL TANK ASSEMBLY (See page FU-45)

13. REMOVE FUEL TANK MAIN TUBE AND FUEL TANK RETURN TUBE (See page FU-47)

14. REMOVE FUEL SUCTION WITH PUMP AND GAUGE TUBE ASSEMBLY

   NOTICE:
   Protect the connector and tube joint with masking tape or the equivalent to prevent any foreign matter from sticking to them. Clean any dirt and foreign matter from the fuel suction tube assembly before removing.

   (a) Using a SST, loosen the retainer.

   SST  09808-14020 (09808-01410, 09808-01420, 09808-01430)

   HINT:
   Align the tips of the SST with the ribs on the retainer.

   (b) Remove the retainer.

   (c) Pull the fuel pump assembly out of the fuel tank.

   NOTICE:
   Do not bend the arm of the sender gauge.
(d) Remove the gasket from the fuel tank.

**DISASSEMBLY**

1. **REMOVE FUEL SENDER GAUGE ASSEMBLY**
   - (a) Disconnect the connector.
   - (b) Disengage the claw and remove the sender gauge by sliding it in the direction shown in the illustration.

2. **REMOVE NO.1 FUEL SUB-TANK**
   - (a) Disengage the 5 claws and remove the fuel pump tank.
   - (b) Separate the connector and disengage the clamp.
3. REMOVE FUEL PUMP ASSEMBLY
   (a) Disengage the clamp, then disconnect the connector.
   
   (b) Disengage the 5 claws and separate the fuel pump from the fuel pump case.
   
   (c) Disconnect the connector from the fuel pump.

4. REMOVE FUEL PUMP FILTER
   (a) Remove the fuel filter from the fuel pump.

5. REMOVE FUEL PRESSURE REGULATOR ASSEMBLY
   (a) Remove the fuel pressure regulator and the 2 O-rings.