REMOVAL

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL
2. REMOVE NO. 1 ENGINE UNDER COVER SUB-ASSEMBLY
3. REMOVE REAR ENGINE UNDER COVER ASSEMBLY
4. DISCONNECT OXYGEN SENSOR
5. REMOVE NO. 2 EXHAUST FRONT PIPE ASSEMBLY (See page EX-4)
6. REMOVE FRONT EXHAUST PIPE ASSEMBLY (See page EX-4)
7. REMOVE PROPELLER SHAFT ASSEMBLY (See page PR-9)
8. DRAIN AUTOMATIC TRANSMISSION FLUID
   (a) Remove the drain plug and gasket, and drain ATF.
   (b) Install a new gasket and drain plug.
      Torque: 28 N*m (285 kgf*cm, 21 ft.*lbf)
9. REMOVE MANIFOLD STAY
   (a) Remove the 3 bolts and manifold stay.
10. REMOVE NO. 2 MANIFOLD STAY
    (a) Remove the 3 bolts and No. 2 manifold stay.
11. DISCONNECT OIL COOLER TUBE
    (a) Remove the 3 bolts and 2 clamps.
12. DISCONNECT TRANSMISSION CONTROL CABLE ASSEMBLY
(a) Remove the nut and disconnect the transmission control cable.
(b) Remove the 2 bolts and disconnect the transmission control cable.

13. DISCONNECT CONNECTOR
(a) Disconnect the park/neutral position switch connector.
(b) Disconnect the transmission wire connector.
(c) Disconnect the 2 speed sensor connectors.

14. DISCONNECT WIRE HARNESS

15. REMOVE STARTER ASSEMBLY (See page ST-7)

16. REMOVE FLYWHEEL HOUSING SIDE COVER
(a) Remove the flywheel housing side cover from the cylinder block.

17. SUPPORT AUTOMATIC TRANSMISSION ASSEMBLY
(a) Support the automatic transmission assembly with a transmission jack.
18. REMOVE FRONT SUSPENSION MEMBER BRACKET LH
(a) Remove the 4 bolts and front suspension member bracket LH.

19. REMOVE FRONT SUSPENSION MEMBER BRACKET
(a) Remove the 4 bolts and front suspension member bracket RH.

20. REMOVE NO.3 FRAME CROSSMEMBER SUB-ASSEMBLY
(a) Remove the 4 bolts on the No. 3 frame crossmember sub-assembly.
(b) Remove the 4 nuts, 4 bolts and No. 3 frame crossmember sub-assembly.

21. REMOVE AUTOMATIC TRANSMISSION ASSEMBLY
(a) Turn the crankshaft to gain access to each bolt.
(b) Hold the crankshaft pulley nut with a wrench and remove the 6 bolts.
(c) Remove the 9 bolts.
(d) Separate and remove the automatic transmission.
22. REMOVE REAR NO.1 ENGINE MOUNTING INSULATOR
   (a) Remove the 4 bolts and engine mounting insulator rear from the automatic transmission.

23. REMOVE TORQUE CONVERTER CLUTCH ASSEMBLY