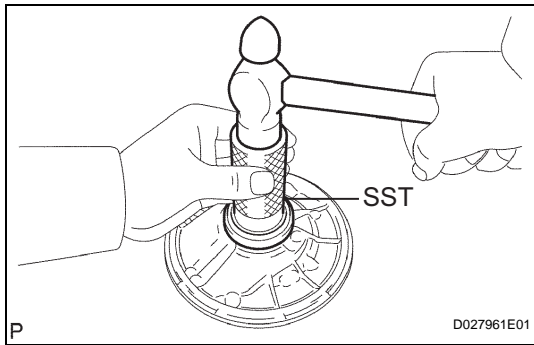


REASSEMBLY



1. INSTALL FRONT OIL PUMP OIL SEAL

- (a) Using SST and a hammer, install a new oil seal.

SST 09350-30020 (09351-32140)

HINT:

The oil seal end should be flush with the outer edge of the pump body.

- (b) Coat the oil seal lip with MP grease.

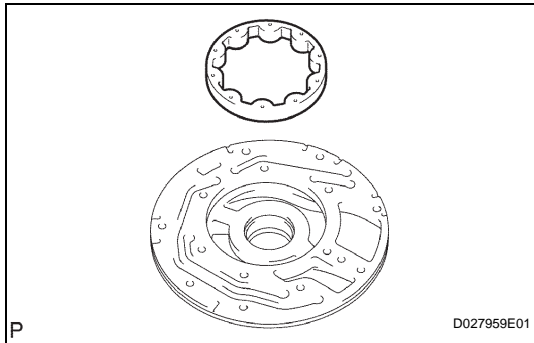
2. FIX FRONT OIL PUMP BODY SUB-ASSEMBLY

- (a) Place the oil pump body on the torque converter clutch.

3. INSTALL FRONT OIL PUMP DRIVEN GEAR

- (a) Coat the driven gear with ATF.

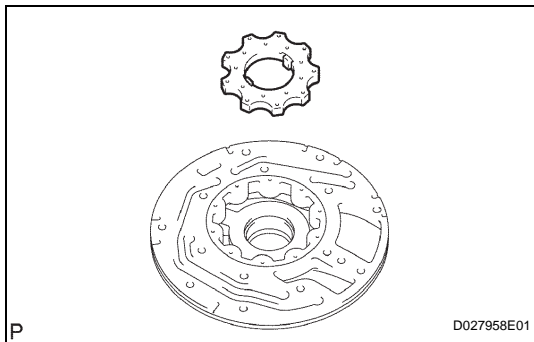
- (b) Install the driven gear onto the oil pump body.



4. INSTALL FRONT OIL PUMP DRIVE GEAR

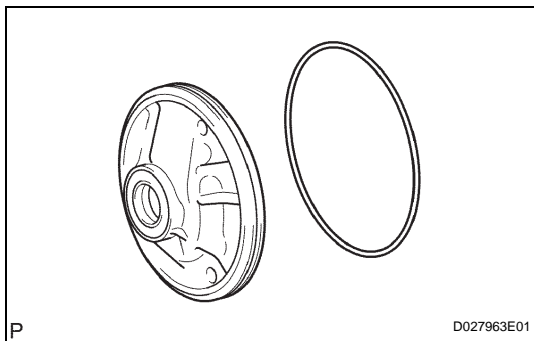
- (a) Coat the drive gear with ATF.

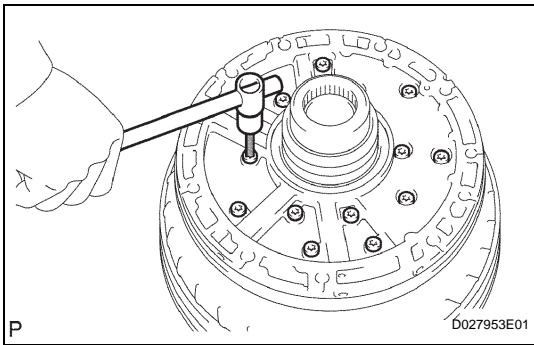
- (b) Install the drive gear onto the oil pump body.



5. INSTALL FRONT OIL PUMP BODY O-RING

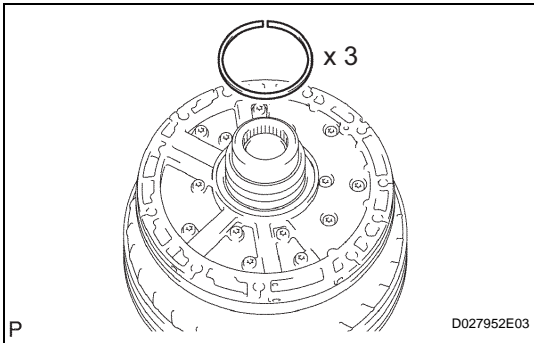
- (a) Install a new O-ring onto the oil pump body.





6. INSTALL STATOR SHAFT ASSEMBLY

- (a) Align the bolt holes of the stator shaft and oil pump body and install the stator shaft.
- (b) Install the 14 bolts.
Torque: 12 N*m (122 kgf*cm, 9 ft.*lbf)



7. INSTALL CLUTCH DRUM OIL SEAL RING

- (a) Coat the 3 oil seal rings with ATF.
- (b) Put together the ends of the 3 oil seal rings together with the overlap distance 8 mm (0.314 in.) or less, and then install them onto the stator shaft groove.

NOTICE:

Do not over-widen the ring ends.

HINT:

After installing the oil seal rings, check that they rotate smoothly.

8. INSPECT OIL PUMP DRIVE GEAR ROTATION (See page [AT-241](#))

9. INSTALL FRONT OIL PUMP BODY O-RING

- (a) Install a new O-ring onto the oil pump assembly.

