REASSEMBLY

1. INSTALL NO. 1 COOLER THERMISTOR
   (a) Install the sensor onto the evaporator as shown in
       the illustration.
   (b) Check that the sensor sticks to the evaporator
       surface as shown in the illustration (A: Sensor, B:
       Evaporator).
   NOTICE:
   If reusing the evaporator, do not reinsert the
   sensor in the same position that it was in before.
   Insert it within area C shown in the illustration.

2. INSTALL NO. 1 COOLER EVAPORATOR SUB-
   ASSEMBLY
   (a) Apply sufficient compressor oil (ND-OIL8) to 2 new
       O-rings and the fitting surface of the cooler
       evaporator.
       Compressor oil:
       ND-OIL8 or the equivalent
   (b) Install the 2 O-rings onto the cooler evaporator.
   (c) Install the cooler evaporator.
       HINT:
       If a new cooler evaporator is installed, add
       compressor oil to the cooler evaporator as follows.
       Compressor oil:
       ND-OIL8 or the equivalent. Add 40 cc (1.35 fl.
       oz.)
   (d) Install the cooler evaporator onto the heater case.
   (e) Install the heater case with the 8 screws.
3. INSTALL COOLER EXPANSION VALVE
   (a) Apply sufficient compressor oil (ND-OIL8) to the fitting surface of the cooler expansion valve.
   **Compressor oil:**
   ND-OIL8 or the equivalent
   (b) Install the cooler expansion valve onto the cooler evaporator.

4. INSTALL AIR CONDITIONING TUBE ASSEMBLY
   (a) Apply sufficient compressor oil (ND-OIL8) to 2 new O-rings and the fitting surface of the air conditioning tube.
   **Compressor oil:**
   ND-OIL8 or the equivalent
   (b) Install the 2 O-rings onto the air conditioning tube.
   (c) Using a hexagon wrench 4, install the air conditioning tube with the 2 hexagon bolts.
   **Torque:** 3.5 N•m (36 kgf•cm, 31 in.*lb)

5. INSTALL COVER PLATE
   (a) Engage the claw.
   (b) Install the cover plate with the screw.

6. INSTALL HEATER RADIATOR UNIT SUB-ASSEMBLY
   (a) Install the heater radiator unit onto the heater case.
   (b) Install the clamp with the screw.