INSTALLATION

1. INSTALL CLUTCH ACCUMULATOR ASSEMBLY
   (a) Install the clutch accumulator with the 3 bolts.
       Torque: 12 N·m (120 kgf·cm, 8.7 ft.*lbf)
   (b) Using SST, tighten the flexible hose tube.
       SST 09023-00101
       Torque: 15 N·m (155 kgf·cm, 11 ft.*lbf)
   (c) Install the clutch line bracket with the nut
       Torque: 19 N·m (194 kgf·cm, 14 ft.*lbf)
   (d) Using SST, connect the flexible hose tube.
       SST 09023-00101
       Torque: 15 N·m (153 kgf·cm, 11 ft.*lbf)
   (e) Install the clutch line bracket with the bolt.
       Torque: 12 N·m (120 kgf·cm, 8.7 ft.*lbf)

2. INSTALL NO. 1 CLUTCH HOUSING COVER
   (a) Install the No. 1 clutch housing cover with the 3 bolts.
       Torque: 12 N·m (120 kgf·cm, 8.7 ft.*lbf)

3. INSTALL NO. 2 MANIFOLD STAY (See page MT-14)

4. INSTALL NO. 2 EXHAUST FRONT PIPE ASSEMBLY
   (See page EX-5)

5. BLEED CLUTCH PIPE LINE
   (a) Fill the brake reservoir tank with the brake fluid and
       bleed the clutch system.
       Torque: 11 N·m (110 kgf·cm, 8.0 ft.*lbf)

6. CHECK FOR CLUTCH FLUID LEAKAGE

7. CHECK FLUID LEVEL IN RESERVOIR