INSTALLATION

1. INSTALL FRONT DOOR LOCK
NOTICE:
• If reusing a door lock that has been removed, replace the packing in the connecting part with new.
• Make sure that no grease or dirt adheres to the packing surface in the connecting part.
(a) Apply MP grease to the sliding and rotating areas of the front door lock.
(b) Connect the front door lock remote control cable and the front door inside locking cable.
(c) Engage the 5 claws and close the cover.
(d) Insert the door lock open rod into the front door lock, then set it to the door panel.
NOTICE:
Make sure that the outside handle link is securely engaged with the door lock.
(e) Apply adhesive to the threads of the screws.
Adhesive:
Toyota Genuine Adhesive 1324, Three Bond 1324 or the equivalent
(f) Using "Torx" socket wrench T30, install the front door lock with the 3 screws.
Torque: 5.0 N*m (51 kgf*cm, 44 in.*lbf)

2. INSTALL FRONT DOOR GLASS SUB-ASSEMBLY
(See page ED-20)
3. INSTALL FRONT DOOR WINDOW FRAME REAR LOWER (See page ED-21)
4. INSTALL FRONT DOOR LOWER FRAME BRACKET GARNISH (See page ED-21)
5. INSTALL FRONT DOOR FRAME SUB-ASSEMBLY FRONT LOWER (See page ED-21)
6. INSTALL FRONT DOOR GLASS RUN (See page ED-21)
7. INSTALL FRONT DOOR WEATHERSTRIP (See page ED-22)
8. INSTALL FRONT DOOR CHECK ASSEMBLY (See page ED-23)
9. INSTALL FRONT DOOR INSIDE PANEL PLATE (See page ED-23)
10. INSTALL FRONT DOOR SERVICE HOLE COVER (See page ED-11)
11. INSTALL FRONT NO. 1 SPEAKER (See page AV-58)
12. INSTALL FRONT DOOR GLASS OUTER WEATHERSTRIP ASSEMBLY (See page ET-40)
13. INSTALL OUTER REAR VIEW MIRROR (See page MI-11)
14. INSTALL FRONT NO. 2 DOOR SERVICE HOLE COVER (See page ED-24)
15. INSTALL FRONT DOOR TRIM BOARD SUB-ASSEMBLY (See page ED-24)
16. INSTALL FRONT ARMREST BASE UPPER PANEL (See page ED-25)
17. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL
   Torque: 3.9 N\*m (40 kgf\*cm, 35 in.\*lbf)