INSTALLATION

HINT:
The procedure described below is for the LH side. Use the same procedure for both the RH and LH sides, unless otherwise specified.

1. INSTALL NO. 5 BLACK OUT TAPE
   (a) Application precautions (See page ET-99).
   (b) Clean the attachment surface (Using an infrared light) (See page ET-99).
   (c) Clean the attachment surface (Using a tape removal disc) (See page ET-99).
   (d) Apply new No. 5 black out tape to the positions shown in the illustration.

<table>
<thead>
<tr>
<th>Mark</th>
<th>Measurement</th>
</tr>
</thead>
<tbody>
<tr>
<td>a</td>
<td>2 to 4 mm (0.079 to 0.157 in.)</td>
</tr>
</tbody>
</table>

2. INSTALL NO. 6 BLACK OUT TAPE
   (a) Application precautions (See page ET-99).
   (b) Clean the attachment surface (Using an infrared light) (See page ET-99).
   (c) Clean the attachment surface (Using a tape removal disc) (See page ET-99).
(d) Apply new No. 6 black out tape to the positions shown in the illustration.

**Installation position:**

<table>
<thead>
<tr>
<th>Mark</th>
<th>Measurement</th>
</tr>
</thead>
<tbody>
<tr>
<td>a</td>
<td>2 to 4 mm (0.079 to 0.157 in.)</td>
</tr>
<tr>
<td>b</td>
<td>2 mm (0.079 in.)</td>
</tr>
</tbody>
</table>

3. **INSTALL NO. 4 BLACK OUT TAPE**
   (a) Application precautions (See page ET-99).
   (b) Clean the attachment surface (Using an infrared light) (See page ET-99).
   (c) Clean the attachment surface (Using a tape removal disc) (See page ET-99).
   (d) Apply new No. 4 black out tape to the positions shown in the illustration.

**Installation position:**

<table>
<thead>
<tr>
<th>Mark</th>
<th>Measurement</th>
</tr>
</thead>
<tbody>
<tr>
<td>a</td>
<td>10 mm (0.394 in.)</td>
</tr>
<tr>
<td>b</td>
<td>2 mm (0.079 in.)</td>
</tr>
</tbody>
</table>

4. **INSTALL ACCESS DOOR GLASS SUB-ASSEMBLY**
   (See page WS-59)
5. INSTALL ACCESS DOOR GLASS OUTER WEATHERSTRIP (See page ET-43)

6. INSTALL ACCESS PANEL WEATHERSTRIP
   HINT:
   Use the same procedure as for the RH side (See page ED-38).

7. INSTALL ACCESS DOOR OPENING TRIM
   HINT:
   Use the same procedure as for the RH side (See page ED-39).

8. INSTALL CENTER PILLAR UPPER GARNISH
   HINT:
   Use the same procedure as for the RH side (See page ED-40).

9. INSTALL ACCESS DOOR TRIM BOARD SUB-ASSEMBLY
   HINT:
   Use the same procedure as for the RH side (See page ED-41).

10. INSTALL CUP HOLDER
    HINT:
    Use the same procedure as for the RH side (See page ED-41).

11. INSTALL ACCESS DOOR INSIDE HANDLE SUB-ASSEMBLY
    HINT:
    Use the same procedure as for the RH side (See page ED-41).

12. INSTALL LAP BELT OUTER ANCHOR COVER
    HINT:
    Use the same procedure as for the RH side (See page ED-42).

13. INSTALL ACCESS PANEL REAR WEATHERSTRIP
    HINT:
    Use the same procedure as for the RH side (See page ED-42).