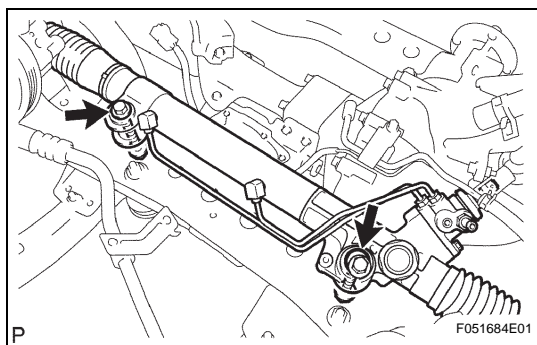


## INSTALLATION



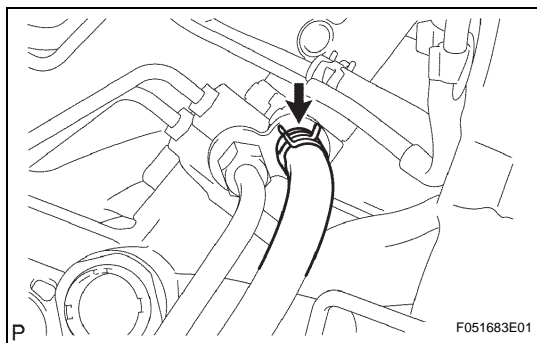
### 1. INSTALL POWER STEERING LINK

- (a) Install the power steering link with the 2 bolts and 2 nuts.

**Torque: 100 N\*m (1,020 kgf\*cm, 74 ft.\*lbf)**

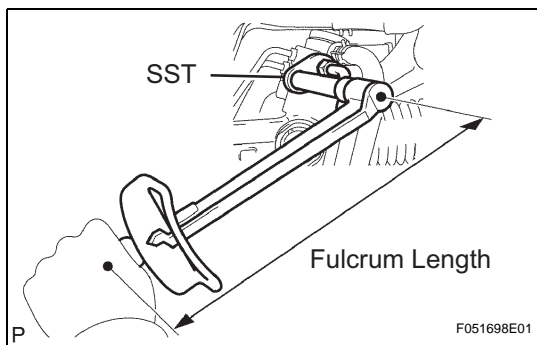
**NOTICE:**

**Never turn the nut since it has a detent. Be sure to turn only the bolt.**



### 2. INSTALL PRESSURE FEED TUBE ASSEMBLY

- (a) Connect the return hose with the clip.



- (b) Using SST, tighten the flare nut and connect the pressure feed tube.

**SST 09023-12701**

**Torque: for use without SST**

**44 N\*m (449 kgf\*cm, 33 ft.\*lbf)**

**for use with SST**

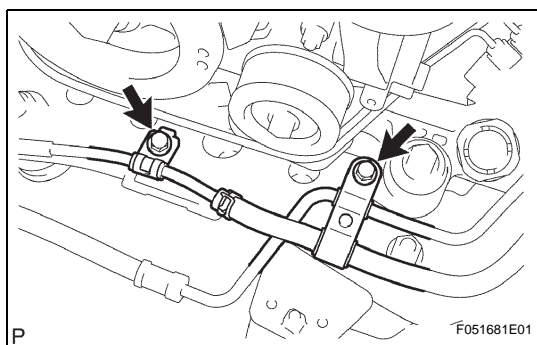
**42 N\*m (420 kgf\*cm, 31 ft.\*lbf)**

**HINT:**

- Use a torque wrench with a fulcrum length of 300 mm (11.81 in.).
- This torque value is effective when SST is parallel to a torque wrench.

- (c) Install the tube support brackets with the 2 bolts.

**Torque: 28 N\*m (286 kgf\*cm, 21 ft.\*lbf)**



### 3. INSTALL TIE ROD END SUB-ASSEMBLY LH

- (a) Install the tie rod end onto the steering knuckle arm.  
(b) Install the nut.

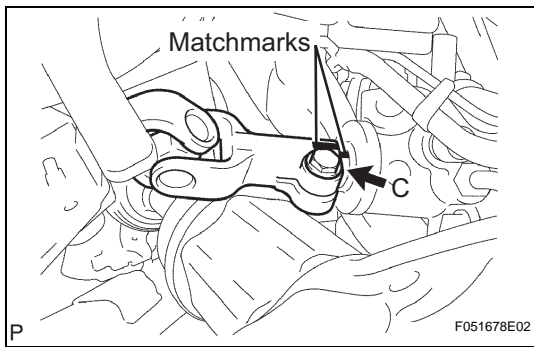
**Torque: 91 N\*m (928 kgf\*cm, 67 ft.\*lbf)**

- (c) Install a new cotter pin.

### 4. INSTALL TIE ROD END SUB-ASSEMBLY RH

**HINT:**

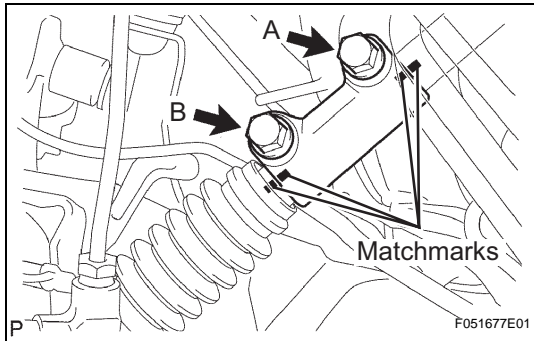
The installation procedure for the RH side is the same as that for the LH side.



### 5. INSTALL NO.2 STEERING INTERMEDIATE SHAFT SUB-ASSEMBLY

- (a) Align the matchmarks on the No. 2 steering intermediate shaft and power steering link.
- (b) Install the No. 2 steering intermediate shaft onto the power steering link with bolt C.

**Torque: 36 N\*m (367 kgf\*cm, 27 ft.\*lbf)**



- (c) Align the matchmarks on the steering intermediate shaft and steering sliding yoke.
- (d) Install the steering sliding yoke onto the steering intermediate shaft and slide it upward.
- (e) Align the matchmarks on the steering sliding yoke and No. 2 steering intermediate shaft.
- (f) Install the steering sliding yoke with bolts A and B.

**Torque: 36 N\*m (367 kgf\*cm, 27 ft.\*lbf)**

### 6. INSTALL NO. 3 FRAME CROSSMEMBER SUB-ASSEMBLY (See page [MT-12](#))

### 7. INSTALL FRONT SUSPENSION MEMBER BRACKET LH (See page [AT-183](#))

### 8. INSTALL FRONT SUSPENSION MEMBER BRACKET (See page [AT-183](#))

### 9. INSTALL PROPELLER SHAFT ASSEMBLY (See page [PR-14](#))

### 10. INSTALL FRONT PROPELLER SHAFT ASSEMBLY (See page [PR-6](#))

### 11. INSTALL PROPELLER SHAFT HEAT INSULATOR (See page [AT-185](#))

### 12. INSTALL FRONT EXHAUST PIPE ASSEMBLY (See page [EX-4](#))

### 13. INSTALL NO. 2 EXHAUST FRONT PIPE ASSEMBLY (See page [EX-5](#))

### 14. INSTALL FRONT WHEELS

**Torque: 113 N\*m (1,152 kgf\*cm, 83 ft.\*lbf)**

### 15. PLACE FRONT WHEELS FACING STRAIGHT AHEAD

### 16. INSPECT STEERING WHEEL CENTER POINT

### 17. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

**Torque: 3.9 N\*m (40 kgf\*cm, 35 in.\*lbf)**

### 18. ADD POWER STEERING FLUID

### 19. BLEED POWER STEERING FLUID (See page [PS-2](#))

### 20. CHECK FOR POWER STEERING FLUID LEAKAGE

### 21. CHECK FOR EXHAUST GAS LEAKAGE

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22. **INSPECT AND ADJUST FRONT WHEEL ALIGNMENT**  
(See page [SP-2](#))
  23. **INSTALL REAR ENGINE UNDER COVER ASSEMBLY**
    - (a) Install the rear engine under cover with the 4 bolts.  
Torque: 29 N\*m (296 kgf\*cm, 21 ft.\*lbf)
  24. **INSTALL NO. 1 ENGINE UNDER COVER SUB-ASSEMBLY** (See page [EM-7](#))