

# 1GR-FE INTAKE

## SERVICE DATA

No. 1 vacuum switching valve assembly	Resistance	Standard	1 - 2	33 to 39 $\Omega$ at 20°C (68°F)
			1 - Body	10 k $\Omega$ or higher
			2 - Body	10 k $\Omega$ or higher

**TORQUE SPECIFICATIONS**

<b>Part Tightened</b>	<b>N*m</b>	<b>kgf*cm</b>	<b>ft.*lbf</b>
No. 1 vacuum switching valve assembly x Intake air surge tunk	9.0	92	80 in.*lbf
V-bank cover x Air cleaner assembly	7.5	76	66 in.*lbf
Air cleaner assembly x Intake air surge tunk	8.0	82	71 in.*lbf
Negative battery terminal	3.9	40	35 in.*lbf

**SS**