

CLUTCH**SERVICE DATA**

Pedal height from asphalt sheet	-	183.5 to 193.5 mm (7.224 to 7.618 in.)
Clutch pedal free play	-	5.0 to 15.0 mm (0.197 to 0.591 in.)
Clutch pedal push rod play at pedal top	-	1.0 to 5.0 mm (0.039 to 0.197 in.)
Disc rivet head depth	Maximum	0.3 mm (0.012 in.)
Flywheel sub-assembly runout	Maximum	0.1 mm (0.004 in.)
Clutch release point from pedal full stroke end position	-	25 mm (0.984 in.) or more
Clutch cover	Minimum depth	0.5 mm (0.020 in.)
	Minimum width	6.0 mm (0.236 in.)
Clutch disc runout	Minimum	0.7 mm (0.028 in.)
Clutch start switch	ON (pushed)	Blow 1 Ω
	OFF (released)	10 k Ω or higher
Clutch start cancel switch Resistance	S/W OFF 2 - 4 2 - 4 (Apply battery voltage to terminals 1 and 3)	10 k Ω or higher 10 k Ω or higher
	S/W ON 2 - 4 (Apply battery voltage to terminals 1 and 3)	Below 1 Ω

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TORQUE SPECIFICATIONS

Part tightened	N*m	kgf*cm	ft.*lbf
Clutch pedal sub-assembly x Clutch pedal support	34	347	25
Clutch pedal support set bolt x Body for bolt	18	184	13
Clutch pedal support set bolt x Body for nut	14	145	10
Clutch master cylinder assembly x Clutch pedal support	12	122	8.9
Clutch master cylinder assembly x Clutch master cylinder to 2 way tube	15	155	11
Release cylinder bleeder plug x Clutch release cylinder assembly	11	110	8.0
Clutch release cylinder assembly x Transmission housing	12	120	8.7
Clutch release cylinder assembly x Clutch master cylinder to 2 way tube	15	153	11
Clutch release cylinder assembly x Clutch master cylinder to 2 way tube bracket	12	120	8.7
Clutch cover assembly x Flywheel sub-assembly	19	195	14
Release fork support x Transmission assembly	47	479	35
Clutch start switch assembly x Clutch pedal support	16	160	12
Clutch housing cover No. 1 x Transmission housing	12	120	8.7
Clutch line bracket x Transmission housing	19	194	14
Clutch accumulator x Transmission housing	12	120	8.7
Clutch accumulator x Flexible hose tube	15	155	11
Clutch pedal stopper bolt x Clutch pedal support	26	260	19
Clutch switch x Clutch pedal support	15	153	11

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