

**SEAT BELT****SERVICE DATA****FRONT SEAT INNER BELT ASSEMBLY:**

Item	Tester Connection	Condition	Specified Condition
Standard resistance	10 - 11	Tongue plate fastened	Below 1 $\Omega$
		Tongue plate released	10 k $\Omega$ or higher

## TORQUE SPECIFICATIONS

### FRONT PASSENGER SEAT BELT WARNING LIGHT:

Part Tightened	N*m	kgf*cm	ft.*lbf
Negative battery terminal x Battery	3.9	40	35 in.*lbf

### FRONT SEAT INNER BELT ASSEMBLY:

Part Tightened	N*m	kgf*cm	ft.*lbf
Front seat inner belt assembly x Front seat adjuster sub-assembly	42	430	31
Negative battery terminal x Battery	3.9	40	35 in.*lbf

### FRONT SEAT OUTER BELT ASSEMBLY:

Part Tightened	N*m	kgf*cm	ft.*lbf
Front shoulder belt anchor adjuster assembly x Access door panel sub-assembly	42	430	31
Front seat outer belt assembly x Access door panel sub-assembly (for Upper Stay of Retractor)	8.5	85	75 in.*lbf
Front seat outer belt assembly x Access door panel sub-assembly (for Lower Stay of Retractor)	42	430	31
Front seat outer belt assembly x Access door panel sub-assembly (for Through Anchor)	42	430	31
Negative battery terminal x Battery	3.9	40	35 in.*lbf

### REAR SEAT INNER BELT ASSEMBLY:

Part Tightened	N*m	kgf*cm	ft.*lbf
Rear seat inner belt assembly x Body	42	430	31

### REAR SEAT OUTER BELT ASSEMBLY:

Part Tightened	N*m	kgf*cm	ft.*lbf
Rear seat outer belt assembly x Body (for Upper Stay of Retractor)	8.5	85	75 in.*lbf
Rear seat outer belt assembly x Body (for Lower Stay of Retractor)	42	430	31
Rear seat outer belt assembly x Body (for Through Anchor)	42	430	31
Rear seat outer belt assembly x Body (for Anchor Plate)	42	430	31
Negative battery terminal x Battery	3.9	40	35 in.*lbf

### REAR CENTER SEAT INNER BELT ASSEMBLY:

Part Tightened	N*m	kgf*cm	ft.*lbf
Rear center seat inner belt assembly x Body	42	430	31

### REAR CENTER SEAT OUTER BELT ASSEMBLY:

Part Tightened	N*m	kgf*cm	ft.*lbf
Rear center seat outer belt assembly x Rear seatback frame sub-assembly	44	450	33