

SEAT

TORQUE SPECIFICATIONS

FRONT SEAT ASSEMBLY:

Part Tightened	kgf*cm	N*m	ft.*lbf
Seat position sensor x Front seat adjuster sub-assembly (for Driver Side)	8.0	80	71 in.*lbf
Front seatback cover x Front seat adjuster sub-assembly (w/ Front Seat Side Airbag)	5.5	55	49 in.*lbf
Front seat armrest assembly x Front seat adjuster sub-assembly (for Driver Side)	38	385	28
Front seat assembly x Body	37	375	27
Negative battery terminal x Battery	3.9	40	35 in.*lbf

REAR SEAT ASSEMBLY (for LH Side):

Part Tightened	kgf*cm	N*m	ft.*lbf
Rear seatback lock assembly x Rear seatback frame sub-assembly	18	185	13
Rear seat cushion hinge sub-assembly x Rear seat cushion frame sub-assembly	18	185	13
Rear seatback assembly x Rear seatback hinge sub-assembly	37	375	27
Rear seat cushion assembly x Body	37	375	27

REAR SEAT ASSEMBLY (for RH Side):

Part Tightened	kgf*cm	N*m	ft.*lbf
Rear seatback lock assembly x Rear seatback frame sub-assembly	18	185	13
Rear seat cushion hinge sub-assembly x Rear seat cushion frame sub-assembly	18	185	13
Rear seatback assembly x Rear seatback hinge sub-assembly	37	375	27
Rear center seat outer belt assembly x Body (for Anchor Plate)	42	430	31
Rear seat cushion assembly x Body	37	375	27