

## TORQUE SPECIFICATIONS

### Transfer oil

Part tightened	N*m	kgf*cm	ft.*lbf
No. 1 transfer case plug (for filler and drain)	37	377	27

### Transfer case oil seal

Part tightened	N*m	kgf*cm	ft.*lbf
Lower transfer case protector x Transfer assembly	18	183	13

### Extension housing oil seal

Part tightened	N*m	kgf*cm	ft.*lbf
Lower transfer case protector x Transfer assembly	18	183	13

### Transfer assembly

Part tightened	N*m	kgf*cm	ft.*lbf
Transfer case plug x Front transfer case	19	190	14
Transfer oil pump body sub-assembly x Front transfer case	7.5	76	66 in.*lbf
Transfer oil separator sub-assembly x Front transfer case	7.5	76	66 in.*lbf
No. 1 transfer case plug (for filler and drain)	37	377	27
Transfer shift fork shaft plug	19	190	14
Rear transfer case x Front transfer case	28	285	21
Transfer extension housing sub-assembly x Rear transfer case	12	122	9
Transfer output shaft companion flange (for front and rear)	118	1,203	87
Transfer control shift lever retainer sub-assembly x Front transfer case	18	183	13
Transfer case cover sub-assembly x Front transfer case	18	183	13
Transfer bearing retainer sub-assembly x Front transfer case	12	117	8
Transfer indicator switch x Front transfer case	37	377	27
Transfer assembly x Transmission assembly	24	244	17
Lower transfer case protector x Transfer assembly	18	183	13

### Speedometer driven gear

Part tightened	N*m	kgf*cm	ft.*lbf
Vehicle speed sensor x Transfer extension housing sub-assembly	12	122	9

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