TRANSFER ASSEMBLY

COMPONENTS

AUTOMATIC TRANSMISSION ASSEMBLY

TRANSFER ASSEMBLY

LOWER TRANSFER CASE PROTECTOR

\( N \text{m (kgf*cm, ft*lbf)} \): Specified torque
- FRONT TRANSFER OUTPUT SHAFT NEEDLE ROLLER BEARING
- TRANSFER INPUT GEAR STOPPER BALL
- TRANSFER LOW PLANETARY GEAR BEARING
- SNAP RING
- TRANSFER LOW PLANETARY GEAR SPLINE PIECE
- TRANSFER LOW PLANETARY GEAR ASSEMBLY
- MANUAL TRANSFER PLANETARY CARRIER WASHER
- TRANSFER INPUT SHAFT
- NO. 1 TRANSFER THRUST BEARING RACE
- TRANSFER INPUT GEAR STOPPER
- TRANSFER OIL PUMP SUB-ASSEMBLY
- TRANSFER OIL PUMP GEAR
- TRANSFER OIL SEPARATOR SUB-ASSEMBLY
- TRANSFER CASE MAGNET

\[ \text{N} \cdot \text{m (kgf} \cdot \text{cm, ft} \cdot \text{lb}) : \text{Specified torque} \]

○ Non-reusable part
VF2A TRANSFER – TRANSFER ASSEMBLY

- Compression Spring
- Straight Pin
- Transfer Front Drive Shift Fork Shaft
- Shift Shaft Stopper
- Slotted Pin
- No. 1 Transfer Gear Shift Fork
- No. 2 Transfer Gear Shift Fork
- Plug
- Spring
- Ball

N*m (kgf*cm, ft.*lbf) : Specified torque
★ Precoated part
- TF–16 VF2A TRANSFER – TRANSFER ASSEMBLY

- FRONT TRANSFER DRIVE CHAIN
- REAR TRANSFER OUTPUT SHAFT
- TRANSFER DRIVEN SPROCKET
- SPEEDOMETER DRIVEN HOLE COVER SUB-ASSEMBLY
- SNAP RING
- BALL
- TRANSFER SPEEDOMETER DRIVE GEAR TRANSFER OUTPUT WASHER
- TRANSFER EXTENSION HOUSING SUB-ASSEMBLY
- NO. 1 TRANSFER CASE PLUG (FILLER)
- GASKET
- NO. 1 TRANSFER CASE PLUG (DRAIN)
- TRANSFER OUTPUT WASHER
- SNAP RING
- OIL SEAL
- O-RING
- OIL SEAL
- OUTPUT SHAFT COMPANION FLANGE SUB-ASSEMBLY
- SPECIFIED TORQUE:
  \[ N \cdot m \text{ (kgf} \cdot \text{cm, ft.} \cdot \text{lbf)} \]: Specified torque
  - Non-reusable part
  - Precoated part
  - MP grease

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VF2A TRANSFER – TRANSFER ASSEMBLY

- TRANSFER CLUTCH HUB
- TRANSFER HIGH AND LOW CLUTCH SLEEVE
- SNAP RING
- FRONT TRANSFER DRIVE CLUTCH SYNCHRONIZER RING
- BALL
- REAR TRANSFER OUTPUT SHAFT
- REAR TRANSFER OUTPUT SHAFT RADIAL BALL BEARING
- NEEDLE ROLLER BEARING
- SHIFTING KEY SPRING
- FRONT DRIVE CLUTCH SLEEVE
- SPACER
- SHIFTING KEY
- FRONT DRIVE SYNCHRONIZER RING
- TRANSFER DRIVE SPROCKET SUB-ASSEMBLY

Non-reusable part
TF–18
VF2A TRANSFER – TRANSFER ASSEMBLY

- Non-reusable part

TRANSFER INPUT SHAFT

- NO. 1 TRANSFER INPUT SHAFT SEAL RING

TRANSFER DRIVEN SPROCKET

- TRANSFER INPUT GEAR RADIAL BALL BEARING

- TRANSFER DRIVEN SPROCKET BEARING

- Non-reusable part
VF2A TRANSFER – TRANSFER ASSEMBLY

- TRANSFER LOW PLANETARY GEAR BEARING
- TRANSFER LOW PLANETARY GEAR SUB-ASSEMBLY
- TRANSFER INPUT SHAFT BEARING
- SNAP RING

Non-reusable part